

TIME STUDY REPORT

Line:- Model:-		Cycle Frequency					Date/Shift:- Line Incharge:-				
Sr. No.	Process Name	C/T-1	C/T-2	C/T-3	C/T-4	C/T-5	Sum	Min	Avg.	Max	Remarks
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		Line Lead Time									
		Line Average C/T									
Prepared By:						Production Head:					

**ABBREVIATIONS :-**  
 Sr. No. = Serial Number  
 C/T = Cycle Time  
 Avg. = Average  
 Min. = Minimum  
 Max. = Maximum

Controlled Document