



Standard Time Capacity Form																							
Model		Plan Capacity		Required CT		Minimum CT	Bottleneck time	Bottleneck Station	Line Balance		Direct Manpower				UPPH According to Direct Manpower								
Process section		Effective Date				-	-	-	-		Indirect Manpower				UPPH According to Indirect Manpower								
config	Internal Use						Total Working Hours					7.33	UPH				Shift output						
No.	Station	1	2	3	4	5	Min	Max	CT (Sec.) A	Array (pcs) B	Allowance rate C	ST D= $X \times C / B$	Manpower	(t/shift) Work time	Standard time (Sec.) X	(pcs/h) Standard Capacity	Target Time	Balance L= $X \times C / B$		Remark			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
							0.00	0.00	-	1.0	5%	-	1.0	8.0	#VALUE!	-	-	-	-	-			
Prepared by:									Controlled Document			Reviewed By:-				Approved by :							